

Biomass gasification under high solar heat flux: advanced modelling

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This article presents a new numerical model describing the behaviour of a thermally thick wood sample exposed to high solar heat flux (above 1 MW/m^2). A preliminary study based on dimensionless numbers is used to classify the problem and support model building assumptions. Then, a model based on mass, momentum and energy balance equations is proposed. These equations are coupled with liquid-vapour drying model and pseudo species biomass degradation model. By comparing to a former experimental study, preliminary results have shown that these equations are not enough to accurately predict biomass behaviour under high solar heat flux. Indeed, a char layer acting as radiative shield forms on the sample exposed surface. In addition to this classical set of equations, it is mandatory to take into account radiation penetration into the medium. Furthermore, as biomass contains water, medium deformation consecutively to char steam gasification must also be implemented. Finally, with the addition of these two strategies, the model is able to properly capture the degradation of biomass when exposed to high radiative heat flux over a range of sample initial moisture content. Additional insights of biomass behaviour under high solar heat flux were also derived. Drying, pyrolysis and gasification fronts are present at the same time inside of the sample. The coexistence of these three thermochemical fronts leads to char gasification by the steam produced from drying of the sample, which it is the main phenomenon behind medium ablation.

Solar power | Biomass | Pyrolysis | Gasification | Modelling | Moving mesh | Radiation penetration

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1. Introduction

World primary energy consumption has dramatically grown over the last thirty years, from 7.14 Gtoe (Giga ton of oil equivalent) in 1980 to 13.2 Gtoe in 2012 (1). This increase heavily rested upon fossil fuels (oil, coal and natural gas) and led to the emission of important quantities of green house effect gases in the atmosphere (2). In turn, these gases induced global warming and climate change (3). To stop them, mankind reliance on fossil fuel has to decrease in favour of renewable energy sources.

Among the candidates, the combination of biomass pyro-gasification and concentrated solar energy is of interest. Indeed, a synergy of these two energy sources can be envisioned. Biomass pyro-gasification allows to produce carbon neutral syngas (H_2 and CO). Yet, it is an highly endothermic process which is classically powered by burning a fraction of the fed biomass. This technique induces two main drawbacks: the efficiency with respect to the biomass is lowered

and the produced syngas is diluted by N_2 from the combustion air (4, 5). Concentrated solar energy can be used to supply the required heat. The produced syngas could therefore be considered as a new vector of solar energy. It would also allow to avoid the biomass combustion associated drawbacks. Economical assessments have shown the potential viability of this approach (6), while technical studies have aimed at understanding and increasing the efficiency of solar gasification reactors (5, 7–17)

Until recently, studies mainly focused on reactor scale experiments and reactor modeling. These studies have yielded valuable insights on the design of the reactors (10, 13–21) and the potentialities of the technology. Yet, they do not permit better understanding of biomass and solar power interaction. Only few studies have dealt with direct interaction of solar energy and biomass. Furthermore, they were restricted to solar pyrolysis (22–24). In this context, modelling of the whole solar biomass pyro-gasification process can be of help.

Modelling such a process is challenging because several phenomena are at stake during biomass solar pyro-gasification. Biomass degradation starts around $100 \text{ }^\circ\text{C}$ with the drying of the feedstock (25). During this stage, water evaporates from the biomass, leaving dry wood. Then, pyrolysis takes place around $500 \text{ }^\circ\text{C}$. This complex process turns dry biomass into three broad categories of products: light gases, tars (a mixture of more than 300 molecules (26)) and char (27). The last stage is char gasification. At temperatures around $800 \text{ }^\circ\text{C}$, steam - and to a lesser extend CO_2 - can oxidise char and transform it into syngas. Furthermore, this level of temperature also enables tar thermal cracking (28) and tar steam reforming (29).

In a previous work (30), solar pyro-gasification of thermally thick wood samples was conducted experimentally. Beech wood cylinders (10 cm diameter, 5 cm high) were directly exposed to radiative heat flux above 1 MW/m^2 . The influence of two parameters was questioned: sample initial moisture content and wood fiber orientation with respect to the incident heat flux. The importance of biomass initial moisture content was emphasized while wood fibers orientation was shown to have little impact on biomass behaviour under high solar heat flux. Furthermore, this study has highlighted the potential couplings between different stages of biomass degradation, especially drying and char steam gasification. Finally, this study showed that sample geometry dramatically evolved during a run.

In the present work, modelling of the solar pyro-gasification of beech samples under the very same conditions

is undertaken. In the first part of this article we show that conventional modelling approach is not able to capture the experimentally observed behaviour. The aim of this work is to enrich this conventional approach so that it can provide proper results. In order to do so, two advanced modelling strategies have to be implemented: moving mesh and radiation penetration inside of the medium. The model predictions are then validated against the experimental results obtained in (30). Once the validity of the model has been established, its predictions are used to derive further insights on biomass behaviour under high solar heat flux.

2. Experimental device

The experimental device used to investigate solar pyro-gasification of thermally thick wood samples is extensively described in (30), only the main features are recalled here. It is made of an artificial sun producing heat flux above 1 MW/m² (1000 suns) and a reaction chamber (Fig. 1). During a run, the beech wood sample is placed in the chamber while being exposed to the incident heat flux. The experimental device allow to monitor several quantities: sample mass loss, produced light gas, tar and char masses, sample surface temperature. Experimental heat and mass balance show good closure. Two main parameters were varied during this study: initial moisture content and fiber orientation. These experiments provide both qualitative (sample cut views) and quantitative (species production rates) observations which will be used to validate the model predictions. The main conclusion of the experimental investigations are:

- under high radiative heat flux, sample geometry evolves dramatically during a run
- wood sample fiber orientation has only a minor effect on the sample behavior
- sample initial moisture content is a key parameter that controls thermally thick samples solar pyro-gasification

3. Dimensionless numbers and assumptions

First, dimensionless numbers were calculated. This approach successfully used in the literature to assess for the validity of assumptions (31–33). They are calculated based on experimentally reported values or on classical values found in literature (Table 1). Biot number is greater than 1 (Eq. 1). Damköhler III numbers were calculated for pyrolysis and gasification (Eq. 2 and 3). Both of them are greater than 1. Combined with Biot number value, one can expect the presence of chemical fronts induced by thermal inhomogeneity for both pyrolysis and gasification.

$$Bi = \frac{\phi L_{sp}}{\lambda_{wood} \delta T} = 357 \quad (1)$$

$$Da_{III, pyro} = \frac{\phi}{k_{pyro} \rho_{wood} \Delta h_{pyro} L_{sp}} = 75 \quad (2)$$

$$Da_{III, gasi} = \frac{\phi}{k_{gasi} \rho_{char} \Delta h_{gasi} L_{sp}} = 170 \quad (3)$$

Symbol	Property	Value	Dimension
c_{pg}	Gas phase heat capacity	1004	J/kg/K
$d_{benzene}$	Benzene molecule diameter (34)	5.27	Å
d_{pore}	Pore diameter	55.3	μm
k_B	Boltzmann constant	$1.380 \cdot 10^{-23}$	J/K
k_{gasi}	Gasification reaction rate at 800 °C	$2.0 \cdot 10^{-4}$	1/s
k_{pyro}	Pyrolysis reaction rate at 400 °C	$6.2 \cdot 10^{-3}$	1/s
L_{sp}	Sample characteristic length	0.05	m
p	Pressure	101325	Pa
$\ \mathbf{u}_g\ $	Gas phase Darcy's velocity magnitude ($\ \mathbf{u}_g\ = \frac{\kappa_{char} \Delta p}{\mu_g L_{sp}}$)	0.33	m/s
Δh_{gasi}	Gasification reaction heat	1093.5	kJ/kg
Δh_{pyro}	Pyrolysis reaction heat	80	kJ/kg
Δp	Maximal internal overpressure (35)	30000	Pa
δT	Characteristic temperature difference	1500	K
ζ	Porosity	0.61	-
κ_{char}	Char permeability (36)	$1.0 \cdot 10^{-11}$	m ²
λ_g	Gas phase thermal conductivity	0.026	W/m/K
λ_{wood}	Sample thermal conductivity	0.1	W/m/K
μ_g	Gas phase viscosity	$1.8 \cdot 10^{-5}$	Pa.s
ρ_{char}	Char density	85	kg/m ³
ρ_g	Gas phase density	1.2	kg/m ³
ρ_{wood}	Wood density	579	kg/m ³
ϕ_{max}	Max incident heat flux	1072	kW/m ²

Table 1. Physical properties used for dimensionless numbers calculations

In addition, pore Reynolds number was calculated (Eq. 4). Its highest value is around 1, when evaluated in the most unfavourable case. Darcy's law can therefore be used to derive gas phase velocity with no need for inertial correction (37, 38).

$$Re_{pore} = \frac{\rho_g \|\mathbf{u}_g\| d_{pore}}{\mu_g} = 1.2 \quad (4)$$

Pore thermal Péclet was also calculated (Eq. 5). Its value is below 1. This has two main consequences: dispersive regime can be ignored (39) and local thermal equilibrium can be considered as achieved in the medium (40, 41). Therefore, a single temperature field can be used to describe solid and gas phase temperatures.

$$Pe_{pore} = \frac{\zeta \rho_g c_{pg} \|\mathbf{u}_g\| d_{pore}}{\lambda_g} = 0.52 \quad (5)$$

Knudsen number was calculated for different conditions: wood at room temperature and char at 2000 K. The maximum value is far below 0.01 (Eq. 6). It is therefore possible

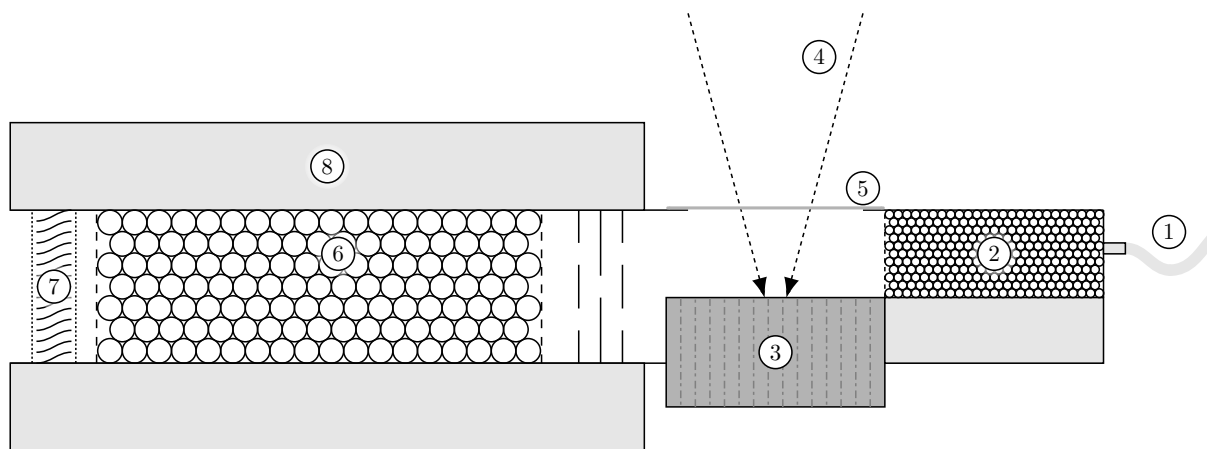


Fig. 1. Schematic of the reaction chamber. 1: nitrogen inlet, 2: porous medium, 3: sample, 4: incident heat flux, 5: quartz window, 6: tar condensing device, 7: cotton trap, 8: insulating material (30)

to use continuum mechanics laws to describe the problem and neglect Knudsen diffusion.

$$Kn = \frac{k_B T}{\sqrt{2} \pi d_{benzene}^2 n_{pore}} = 4.0 \cdot 10^{-3} \quad (6)$$

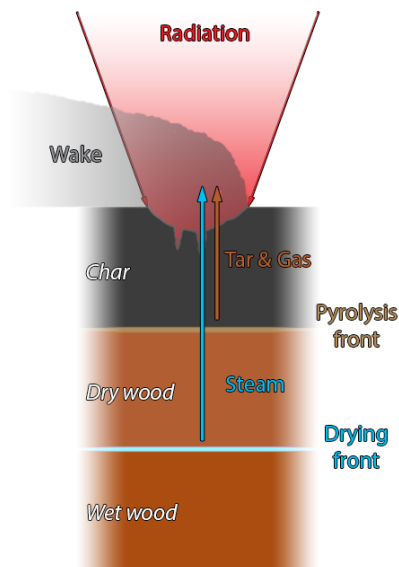


Fig. 2. Schematic view of the sample during its degradation

Based on the different dimensionless numbers values, a schematic diagram of the sample during its degradation can be drawn (Fig. 2). Drying, pyrolysis and gasification take place at different depths inside of the sample. The gases they produce escape the porous medium through a high temperature char layer. Now that first insights on the sample behaviour have been gained, assumptions can be drawn in order to build the numerical model. Most of them are classical assumptions used to model transport in porous medium; others are more specific to biomass degradation:

- wood and char are considered as anisotropic homogeneous porous media
- only end grain samples (fibers parallel to the incident

heat flux direction) are considered. They are modelled using a 2D axisymmetrical geometry. It is made possible because wood radial and orthoradial physical properties values are close

- Darcy's law is used to derive gas phase velocity. This assumption is backed up by pore Reynolds number value
- a single temperature is used to describe solid and gas phase temperatures. This simplification is supported by pore thermal Péclet number value
- dispersive regimes are ignored, which is defended by pore thermal Péclet number value
- gases are assumed as ideal
- drying is described using a liquid-vapour equilibrium model
- pyrolysis is described using a pseudo-species model
- nine different species are considered: wood, gas, tar, refractory tar, intermediate solid, char, water, steam and air
- ash, whose content is smaller than 1 %wt, is not considered, neither for their potential catalytic effect nor their reflective properties
- model molecules are used to set the physical properties of the different gaseous species: benzene is used as model molecule for tar, carbon monoxide for gas and nitrogen for air
- reaction heats are assumed to be constant even though temperature increases
- wood and char are assumed to be gray and diffuse materials, meaning that their emissivities equals their absorptivities

4. Classical numerical model

The model is built around the three main equations: mass, momentum and heat conservations.

4.1. Computational domain

The sample cylinder shape was reduced to wedge under the assumption that it can be modelled as 2D axisymmetrical (Fig. 3). It is only possible because a special care was taken experimentally in ensuring that the samples fibers were parallel to the incident heat flux (30).

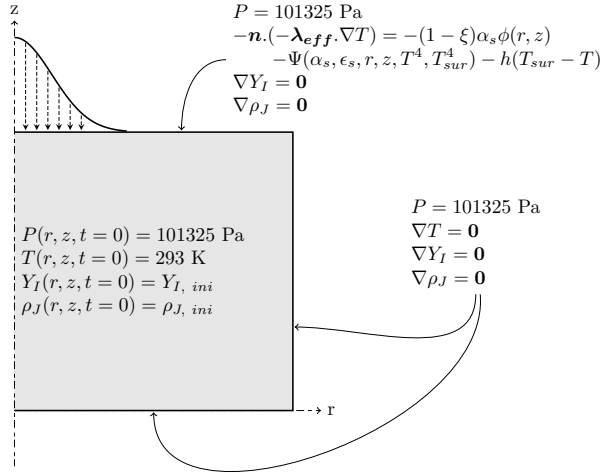


Fig. 3. Computational domain and boundary conditions. Physical properties available in Tables 2 and 3

The sample is exposed to the incident heat flux on its top boundary. The top boundary also allows the gas phase to escape the medium. Side and bottom boundaries are adiabatic gas outlets.

The mesh is made of regular prisma and tetrahedral cells. A mesh convergence study was led. It demonstrated that 4440 cells is the optimum.

4.2. Governing equations

4.2.1. Mass balance. Solid species are immobile. They are governed by classical balance equations (Eq. 7):

$$\frac{\partial \rho_J}{\partial t} = \sum_{K=1}^O \nu_{J,K} \omega_K \quad (7)$$

Gaseous species move through convection and diffusion. They are governed by classical convection-diffusion equations (Eq. 8):

$$\frac{\partial \zeta \rho_g Y_I}{\partial t} + \nabla \cdot (\rho_g \mathbf{u}_g Y_I) = -\nabla \cdot (-\rho_g \mathbf{D}_s \mathbf{q}_g \nabla Y_I) + \sum_{K=1}^O \nu_{I,K} \omega_K \quad (8)$$

The sample boundaries considered as purely convective outlets (Eq. 9).

$$\nabla Y_I = 0 \quad (9)$$

Initial wood and water densities are set as measured in (30). One should note that for convenience reasons, $Y_{steam, ini}$ is calculated by the model. Species initial values are summed up in Table 4.

$$\rho_J(r, z, t = 0) = \rho_{J, ini} \quad (10)$$

$$Y_I(r, z, t = 0) = Y_{I, ini} \quad (11)$$

4.2.2. Momentum balance. Gas flow through the sample is described using continuity (Eq. 12) combined with ideal gas assumption and Darcy's law.

$$\frac{\partial \zeta \rho_g}{\partial t} + \nabla \cdot (\rho_g \mathbf{u}_g) = \sum_{K=1}^O \omega_K \quad (12)$$

The gas is assumed to behave as an ideal gas, thus its density can be expressed as:

$$\rho_g = \frac{p M_g}{\mathfrak{R} T} \quad (13)$$

Combining Eq. 12 and 13, we obtain Eq. 14:

$$\frac{\zeta M_g}{\mathfrak{R} T} \frac{\partial p}{\partial t} + \nabla \cdot (\rho_g \mathbf{u}_g) = \sum_{K=1}^O \omega_K \quad (14)$$

$$\mathbf{u}_g = -\frac{\kappa_g \mathbf{q}_g}{\mu_g} (\nabla p - \rho_g \mathbf{g}) \quad (15)$$

Then, combining Eq. 14 and 15, we obtain Eq. 16:

$$\frac{\zeta M_g}{\mathfrak{R} T} \frac{\partial p}{\partial t} - \nabla \cdot \left(\rho_g \frac{\kappa_g \mathbf{q}_g}{\zeta \mu_g} (\nabla p - \rho_g \mathbf{g}) \right) = \sum_{K=1}^O \omega_K \quad (16)$$

The sample boundaries are considered as outlets at atmospheric pressure (Eq. 17).

$$p = 101325 \text{ Pa} \quad (17)$$

Initially, the pressure inside of the sample is equal to the atmospheric pressure (Eq. 18).

$$p(r, z, t = 0) = 101325 \text{ Pa} \quad (18)$$

4.2.3. Heat balance. Temperature inside of the medium is governed by Eq. 19. It takes into account: heat convection, conduction, radiation with a special formulation of λ_{eff} , heat sources and sinks associated with the medium transformation and heat transported by mass diffusive flux.

Symbol	Property	Value	Dimension	Note
α_{wood}	Wood absorptivity [†]	0.37	-	Measured
ϵ_{wood}	Wood emissivity [†]	0.37	-	Assumed
$c_{p_{wood}}$	Wood specific heat capacity	$2300 - 1150 \exp(-0.0055 T(^{\circ}\text{C}))$	J/kg/K	(42)
$\lambda_{long, wood}$	Wood thermal longitudinal conductivity	$0.291 + 2.759 \cdot 10^{-4} T(^{\circ}\text{C})$	W/m/K	(43)
κ_{wood}	Wood permeability tensor	$\begin{pmatrix} 367 \cdot 10^{-18} & 0 \\ 0 & 742 \cdot 10^{-15} \end{pmatrix}$	m ²	(44)
D_{wood}	Wood mass diffusivity tensor	$\begin{pmatrix} 4.8 \cdot 10^{-10} & 0 \\ 0 & 86 \cdot 10^{-10} \end{pmatrix}$	m ² /s	(44)
ζ_{wood}	Wood porosity	$0.57^a, 0.61^b, 0.65^c$	-	Measured

Table 2. Chosen physical properties for beech wood. a: 0 %wb, b: 9 %wb, c: 55 %wb. [†] over the heat source spectrum

Symbol	Property	Value	Dimension	Note
α_{char}	Char absorptivity [†]	0.88	-	Measured
ϵ_{char}	Char emissivity [†]	0.88	-	Assumed
$c_{p_{char}}$	Char specific heat capacity	$1430 + 0.355 T(\text{K}) - \frac{7.3210 \cdot 10^7}{T(\text{K})^2}$	J/kg/K	(42)
$\lambda_{long, char}$	Char longitudinal thermal conductivity	$2.3584 - 1.4962 \cdot 10^{-2} T(^{\circ}\text{C}) + 3.8483 \cdot 10^{-5} T(^{\circ}\text{C})^2 - 4.3292 \cdot 10^{-8} T(^{\circ}\text{C})^3 + 1.8595 \cdot 10^{-11} T(^{\circ}\text{C})^4$	W/m/K	(45)
κ_{char}	Char permeability tensor	$1 \cdot 10^{-11} \begin{pmatrix} 99.7 \cdot 10^{-6} & 0 \\ 0 & 1 \end{pmatrix}$	m ²	Estimated (36)
D_{char}	Char mass diffusivity tensor	$\frac{\zeta_{char}}{\zeta_{wood}} D_{wood}$	m ² /s	Estimated
ζ_{char}	Char porosity	$\frac{\rho_{char}}{\rho_{char, bulk}}$	-	Estimated

Table 3. Chosen physical properties for char. [†] over the heat source spectrum

Species	Initial density (kg/m ³)	Initial mass fraction
Wood	$652^a, 579^b, 535^c$	-
Water	$0^a, 57^b, 654^c$	-
Intermediate solid	0	-
Char	0	-
Gas	-	0
Tar	-	0
Refractory tar	-	0
Steam	-	Model calculated
Air	-	$1 - Y_{steam, ini}$

Table 4. Solid, liquid and gaseous phases initial conditions. a: 0 %wb, b: 9 %wb, c: 55 %wb

$$\begin{aligned}
& (c_{p_s} \rho_s + \zeta c_{p_g} \rho_g + c_{p_{lw}} (\rho_{lw} + \rho_{bw})) \frac{\partial T}{\partial t} \\
& + c_{p_{lw}} \rho_{lw} \nabla \cdot (\mathbf{u}_{lw} T) + c_{p_g} \rho_g \nabla \cdot (\mathbf{u}_g T) = \\
& - \nabla \cdot (-\lambda_{eff} \nabla T) + \sum_{K=1}^O \omega_K \Delta h_K + \sum_{I=1}^N c_{p_g} \rho_g \mathbf{D}_s \mathbf{q}_g \Delta Y_I \\
& + c_{p_{lw}} \mathbf{D}_{bw} \Delta \rho_{bw} \quad (19)
\end{aligned}$$

Properly predicting temperature is important because it has an impact on biomass degradation rate and thus on the global behaviour of the model. Therefore, a special care was taken in selecting the medium thermal conductivity model. A wide variety of model exists, ranging from simple classical weighted average estimation (46) to complex consideration on wood pore structure (47). It was chosen to rely on the most advanced model (Eq. 20 (45)), which is a modified ver-

sion of Saastamoinen and Richard model, in order to include high temperature char thermal conductivity measurements.

The temperature top boundary condition accounts for radiative heating, as well as radiative and convective losses (Eq. 21). The convective heat loss coefficient was chosen as $h = 7.0 \text{ W/m}^2/\text{K}$ based on the experimental conditions reported in (30, 48). The incident heat flux $\phi(r, z)$ was set according to experimental measurements (49). Even though the incident heat flux distribution exhibits a Gaussian shape (peak flux : 1072 kW/m^2 , diameter: 4 cm), it was chosen not to fit it and work with actual experimental data.

$$\lambda_{eff} = \begin{pmatrix} (1 - \zeta^{2/3}) \lambda_s + \frac{\zeta^{2/3}}{\frac{(1 - \zeta^{1/3})}{2\lambda_s} + \frac{\zeta^{1/3}}{\lambda_g}} & 0 \\ 0 & (1 - \zeta^{2/3}) \frac{\lambda_s}{1.9} + \frac{\zeta^{2/3}}{\frac{(1 - \zeta^{1/3})}{2\lambda_s} + \frac{\zeta^{1/3}}{\lambda_g}} \end{pmatrix} \quad (20)$$

$$-\mathbf{n} \cdot (-\lambda_{eff} \nabla T) = -\alpha_s \phi(r, z) - \sigma (\alpha_s T_{sur}^4 - \epsilon_s T^4) - h(T_{sur} - T) \quad (21)$$

Side and bottom boundaries are considered as adiabatic (Eq. 22).

$$\nabla T = 0 \quad (22)$$

Initially, the temperature is the ambient temperature throughout the sample (Eq. 23).

$$T(r, z, t = 0) = 20 \text{ }^\circ\text{C} \quad (23)$$

4.3. Submodels

4.3.1. Drying model. During a run, water vaporises and moves throughout the sample. Some of the produced steam travels to colder area where it could condense. It was thought that thermal models and Arrhenius type models would be too simplistic to accurately describe these phenomena (42, 50–53). Drying was therefore modelled using liquid-vapour equilibrium featuring liquid, bound water and steam transport. This model is extensively described in (54). Only its main features will be described here.

The liquid-vapour equilibrium was described using Eq. 24 (54):

$$p_{sat} = \exp\left(7.3649 \cdot 10^1 + \frac{-7.2582 \cdot 10^3}{T} - 7.3037 \log(T) + 4.1653 \cdot 10^{-6} T^2\right) \quad (24)$$

Water motion throughout the sample can be divided into bound water diffusion (according to the diffusion coefficient D_{bw}) and liquid water convection under liquid pressure gradient (Eq. 25, with δp_{cap} the capillary pressure drop).

$$\mathbf{u}_{lw} = -\frac{\kappa_{lw} \mathbf{q}_{lw}}{\mu_{lw}} (\nabla(p - \delta p_{cap}) - \rho_{lw} \mathbf{g}) \quad (25)$$

where q is the relative permeability tensor (Eq. 26 and 27). It takes into account the fact that when a pore is full of water ($S = 1$), the gas permeability tends toward 0.

$$\mathbf{q}_g = \begin{pmatrix} 1 + (4S - 5)S^4 & 0 \\ 0 & 1 + (2S - 3)S^2 \end{pmatrix} \quad (26)$$

$$\mathbf{q}_{lw} = \begin{pmatrix} S^3 & 0 \\ 0 & S^8 \end{pmatrix} \quad (27)$$

4.3.2. Pyrolysis and gasification model. Pyrolysis takes place from 400 °C to 800 °C. During this transformation, the dry biomass polymers are broken down into a solid carbon residue called *char* and more than 300 different molecules (26). These molecules can be sorted into two categories. *Light gases* (or simply *gas*) appellation covers the light hydrocarbons that remains gaseous at ambient temperature, usually from H_2 to C_3H_8 . *Tar* encompass the remaining molecules that are gaseous at pyrolysis temperature, but liquid at room temperature. The proportions and compositions of these three products can vary depending on the pyrolysis conditions, for instance reported char yields range from 7 to 50 % (9, 55). The three main factors influencing pyrolysis products distribution are: the pyrolysis final temperature and heating rate and biomass initial composition (26, 27, 36, 56–60).

Three alternatives are available to describe wood degradation: pseudo-species models (57, 61), cellulose, hemicellulose and lignin models (62) and Ranzi model (63). Among them, the last option seemed over qualified for the task at hand. Indeed, given the uncertainty associated with medium physical properties, the quality of their predictions would be hindered by slight misprediction of the temperature field and species transport. Between, the two first options, it was chosen to resort to comparison led in literature (61) which advised a pseudo-species model.

Pyrolysis is described using a pseudo-species model which is the combination of existing models (Fig. 4). One should note that even if the degradation model components were chosen with care, it was not possible to find in literature kinetic parameters derived for our conditions, i.e. around 250 K/min heating rate and high final temperature. The closest available kinetic parameters were therefore chosen (61, 64–66). These parameters have been validated against 50 to 100 K/min heating rates experiments, with a pyrolysis final temperature around 600 °C. Furthermore, this model does not predict gas nor tar compositions.

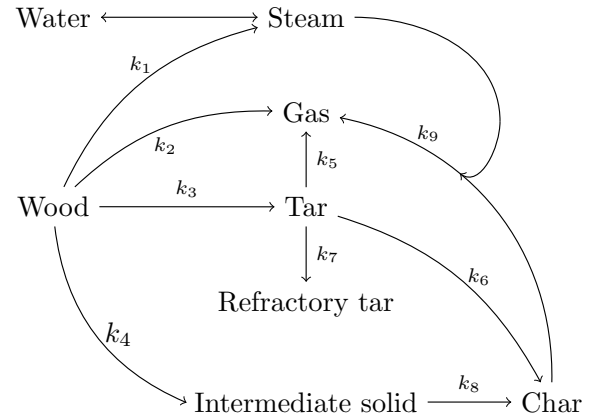


Fig. 4. Biomass drying model and pyrolysis scheme. Parameters available in Table 5

Reaction rates follow first order kinetics. They are therefore obtained by multiplying reaction rate coefficients (Eq. 28) by reagent density and $\nu_{I,J}$ coefficients, according to Eq. 29 for gases reagents and to Eq. 30 for solid reagents. $\nu_{I,J,K}$ are stoichiometric coefficients taking the value 0 or 1 according to the degradation scheme (Fig. 4).

$$k_K = A_K \exp\left(\frac{E_{aK}}{\mathfrak{R}T}\right) \quad (28)$$

$$\omega_K = k_K \rho_g \prod_{I=1}^N \nu_{I,K} Y_I \quad (29)$$

$$\omega_K = k_K \prod_{J=1}^M \nu_{J,K} \rho_J \quad (30)$$

Gasification reaction rate features both char density and steam mass fraction dependency (Eq. 31). It was established for the steam gasification of char obtained from beech wood

Number	Reaction	A (1/s)	Ea (kJ/mol)	Δh (kJ/kg)	Reference
1	Wood \mapsto steam	$4.38 \cdot 10^9 \times a$	152.7	-80	(61, 66)
2	Wood \mapsto gas	$4.38 \cdot 10^9$	152.7	-80	(61)
3	Wood \mapsto tar	$1.08 \cdot 10^{10} \times (1-a)$	148.0	-80	(61, 66)
4	Wood \mapsto intermediate solid	$3.75 \cdot 10^6 \times b$	111.7	-80	(61)
5	Tar \mapsto gas	$2.15 \cdot 10^{11}$	141.0	42	(64)
6	Tar \mapsto char	$1.0 \cdot 10^5$	108.0	42	(64)
7	Tar \mapsto refractory tar	$1.16 \cdot 10^{11}$	141.0	42	(64)
8	Intermediate solid \mapsto char	$1.38 \cdot 10^{10}$	161	300	(61)

Table 5. Kinetic parameter for beech wood pyrolysis. $a = 0.219$ (66) and $b = 2$

flash pyrolysis (67).

$$\omega_{gasi} = \omega_g = 4.20 \cdot 10^4 \exp\left(-\frac{150750}{RT}\right) \rho_{char}^{0.58} Y_{steam} \quad (31)$$

Modifications were applied to the kinetic schemes found in literature. The first one is the introduction of water production in the pyrolysis scheme. According to (66), 21.9 % of the tar produced by beech wood flash pyrolysis is in fact water. A repartition factor, called a , was therefore applied to derive pyrolysis water production.

In order to get credible results, it was mandatory to modify pyrolysis scheme char production. Indeed, the initially produced amount of char was extremely low and led to a 98 % porosity char, which is not credible in our case. One should keep in mind that the used kinetic scheme has not been tested for high pyrolysis final temperature. The char production kinetic parameter was corrected by a factor called b , taken as 2. Given the intrinsic weakness that is the dependency on these kinetic schemes, it was chosen to keep the correction factor with only one significant digit. This correction yields char with 95 % porosity, which is in agreement with the literature dealing with high temperature pyrolysis (55).

5. Preliminary results and additional strategies

5.1. Preliminary results

Figure 5 compares the char density field predicted by this model with the experimental observations for 0 %wb initial moisture content case. The model does not properly describe the evolution of the sample geometry. The same problem emerges for 9 and 55 %wb initial moisture content cases.

For low initial moisture content cases, a char layer forms on the top of the sample. Because of its low thermal conductivity, this char layer behaves like a thermal shield, depriving the sample degradation process from power. For the high initial moisture content case, char on the top of the sample is consumed by water coming from sample drying until its density is infinitely low. Nevertheless, this very specific zone also acts like a thermal shield, with the same consequences as aforementioned.

It can be concluded that the set of equations presented before does not properly to capture biomass behaviour under high solar heat flux. From experimental observations, one

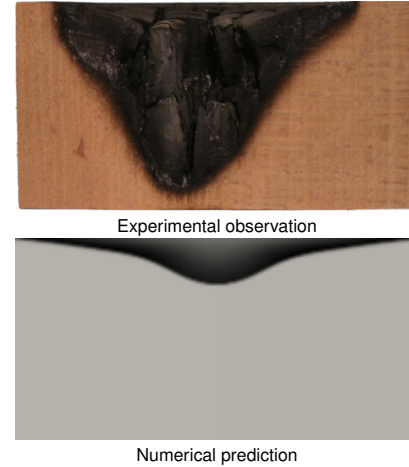


Fig. 5. Experimental observation and numerical prediction for 0 %wb basis initial moisture content sample, after 5 minutes exposure. Colormap: char density

can guess that incident radiation can penetrate the medium between char rods and therefore supply heat in the depth of the sample, which is not accounted for in the former set of equations. In addition, the geometry of the sample dramatically evolves over a run in high initial moisture content cases, reducing the length heat has to diffuse over to reach the reaction fronts. The evolution of the sample shape was not implemented either.

Based on experimental observations, it seems to be mandatory to take into account the radiation penetration into the medium, to properly describe low initial moisture content sample for which char can not be gasified by steam, and the numerical domain deformation, to capture high initial moisture content sample behaviour.

5.2. Radiation penetration

During the experiments, the incident radiation penetrates the medium in between char rods (Fig. 6). Deforming the mesh in order to describe each and every rod was not accessible. Therefore, an homogeneous approach was chosen. The crater is considered to be char and is described using char physical properties modification. A volume field (Q_{pen}) is built in order to take into account, in the heat balance equation, the radiative power which penetrates into the sample. This field is constructed considering that a fraction (ξ) of the incident power reaching the top boundary of the sample propagates ballistically through the char crater. The ray direction is determined knowing two key geometrical parameters of the in-

cident heat flux distribution, the focal spot radius (r_{fs}) and the ray crossing point height (z_{fs}) (Fig. 7). The remaining fraction ($1 - \xi$) of the incident radiative power is distributed on the top boundary. The in depth penetrating power propagates into the medium until it reaches the pyrolysis front, defined as the first cell where $\rho_{wood} > \rho_{is} + \rho_{char}$. There, it is considered to be absorbed. Then, the Q_{pen} field is built by dividing, in every cell, the local amount of penetrating power by the cell volume. Once built, the Q_{pen} field is treated as a source term in the heat balance equation (Eq. 32).

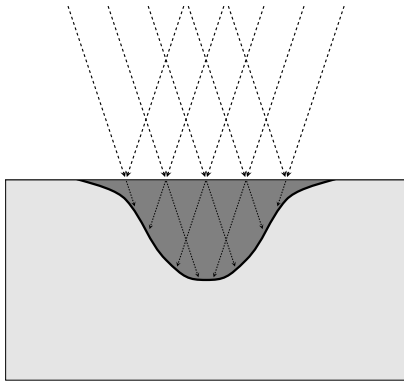


Fig. 6. In depth radiation penetration schematic view

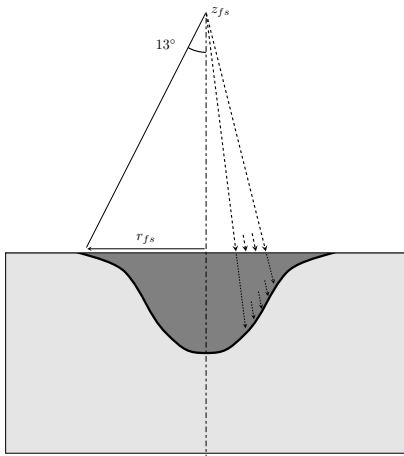


Fig. 7. Ray projection method for in depth penetration

The fraction of radiation penetrating the medium (ξ) is determined considering usual wood to char shrinkage proportion. It is known that char volume is by 70 % lower than initial wood volume (68). Thus, for a surface, the contraction would be around 50 % ($\xi = 0.50$). In addition, the incident beam is known to have an aperture angle of about 13° . Figure 8 shows the numerically predicted char density field when radiation in depth penetration is taken into account. Regarding the crater shape, the agreement between experimental observations and numerical prediction is now very good.

Radiation interaction with the flue gas was also neglected. To assess for the validity of this assumption, an estimation of the incident power absorbed by the atmosphere was computed. Knowing the composition of atmosphere above the sample, including H_2O and CO_2 , its pressure and its temperature, an absorption spectrum was produced using HITRAN

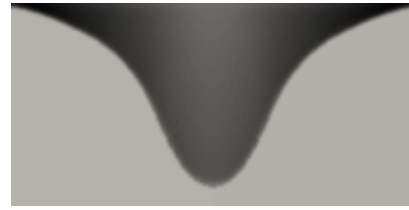


Fig. 8. Numerical prediction, with in depth radiation penetration, for 0 %wb basis initial moisture content sample. Colormap: char density

transition database (69). Using this spectrum, it was possible to calculate that only $1 \cdot 10^{-5}$ % of the incident power was absorbed.

5.3. Moving mesh

As experimentally observed in (30), steam gasification consumes the char produced by pyrolysis, leading to a disappearance of the medium. In terms of numerical modelling, this translates into the fact that solid phase density can reach 0 kg/m^3 in the top boundary cells. In order to correctly take this phenomenon into account, a solid medium deformation strategy had to be implemented.

Phase field method has successfully been used in literature for a similar case (70). This kind of method assigns a field to the solid medium, generally varying between 0 and 1. This field can move on a fixed mesh, describing the solid medium shape evolution. Yet, it did not seem adapted to radiative heat transfer in the way it is described in this model. Indeed, in order to properly take into account the radiative heating contribution, penalized cells with very high thermal conductivity would be required in order to transfer radiative heat to the solid medium boundary as fast as possible.

Arbitrary Lagrangian Eulerian technique (71) allows to deform a mesh and can therefore be a solution to properly take into account the radiative boundary condition. With this technique, the velocity is affected to mesh cells and solved fields are corrected to prevent the mesh velocity from inducing errors. This approach was successfully used to model space shuttle ablative thermal shield behaviour (72). Yet, it requires a heavy reformulation of the model equations and the determination of a mesh velocity properly describing solid phase geometry evolution.

A third way was chosen: mesh interpolation, for it does not require governing equations reformulation nor mesh velocity determination. With this technique an ablation criterion is set, in our case when char porosity exceeds 0.975 (or $\rho_{char} < 42.5 \text{ kg/m}^3$). When a cell satisfies this criterion, the mesh evolves in such a way that this cell disappears. Then, solved physical fields are interpolated between the old and new mesh so that they simulate solid phase ablation (Fig. 9). One should note that the value of the ablation criterion is chosen arbitrary. A sensitivity analysis where char critical porosity ranges from 0.95 to 0.99 was conducted. It showed that this parameters had almost no influence of the numerical results.

This technique is quite easy to understand and allows for great flexibility. Yet, it has one main drawback: it is heavy to implement (or even impossible to implement in closed source

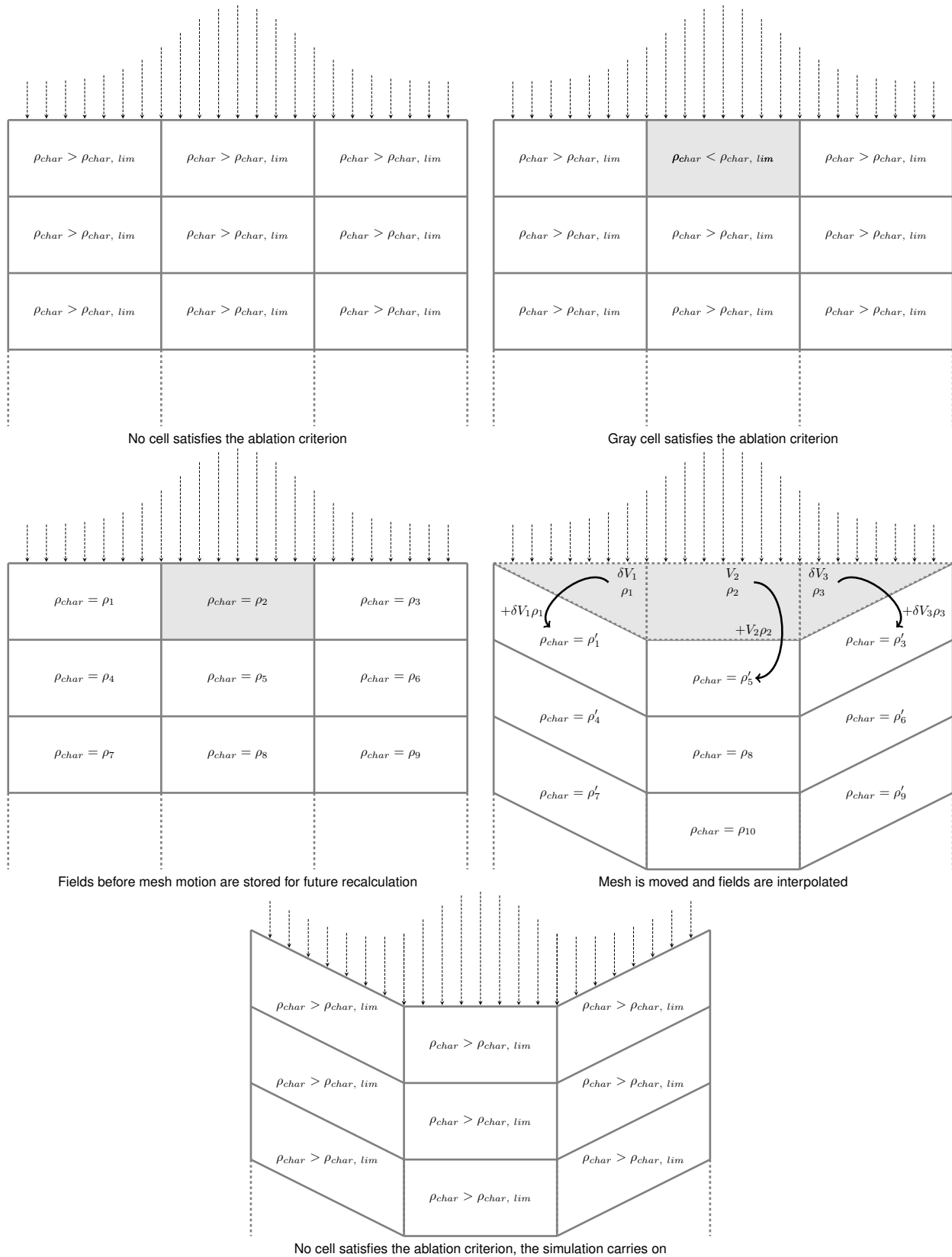


Fig. 9. Mesh motion technique

solvers). Implementing this technique required to use a numerical solver allowing for a great level of freedom in term of source code modifying. This is why the open source OpenFOAM CFD framework was chosen to implement the model.

5.4. Equations evolution

In order to take into account radiation penetration into the medium and medium deformation, heat balance equation (Eq. 19) and the top boundary condition equation (Eq. 21) have to be modified. Radiation penetration contributes as a source term (Q_{pen}) in a new heat balance equation (Eq. 32):

$$\begin{aligned} & (c_{p_s}\rho_s + \zeta c_{p_g}\rho_g + c_{p_{lw}}(\rho_{lw} + \rho_{bw}))\frac{\partial T}{\partial t} \\ & + c_{p_{lw}}\rho_{lw}\nabla\cdot(\mathbf{u}_{lw}T) + c_{p_g}\rho_g\nabla\cdot(\mathbf{u}_gT) = \\ & -\nabla\cdot(-\lambda_{eff}\nabla T) + \sum_{K=1}^O \omega_K \Delta h_K + \sum_{I=1}^N c_{p_g}\rho_g \mathbf{D}_s \mathbf{q}_g \Delta Y_I \\ & + c_{p_{lw}}\mathbf{D}_{bw}\Delta\rho_{bw} + Q_{pen} \quad (32) \end{aligned}$$

A new top boundary condition equation (Eq. 33) is associated to this new heat balance. Coefficients multiplying the incident heat flux account for radiation absorption at the surface (α_s) and penetration into the medium ($1 - \xi$). The term $\Psi(r, z, T^4, T_{sur}^4)$ accounts for radiative losses. Yet, Ψ is a function taking into account the top surface shape. Indeed, when a the crater forms, the cells inside of the crater do not have the same view factor toward the surrounding. They also emit and receive energy from the crater inner surface. In order to take this phenomenon into account, the crater internal view factor are computed assuming it has a cone shape (73).

$$\begin{aligned} -\mathbf{n}\cdot(-\lambda_{eff}\nabla T) &= -(1 - \xi)\alpha_s\phi(r, z) \\ &- \Psi(\alpha_s, \epsilon_s, r, z, T^4, T_{sur}^4) - h(T_{sur} - T) \quad (33) \end{aligned}$$

6. Results

6.1. Comparison with experimental observations

Before analysing model predictions in depth, numerical results are compared to experimental observations in order to assess for their validity.

On a qualitative level, the predicted samples geometries and the char density fields are compared with the experimental observations for the three different initial moisture contents in Figure 10. The predicted crater depths and widths are close to the ones experimentally observed. It is a token of the quality of the solid fields evolution prediction.

On a quantitative level, the predicted time averaged production/consumption rates can be compared with the experimental ones (Table 6). The numerical time averaged production/consumption rates were calculated using the same method as the experimental ones, in order to allow for a direct comparison. Figure 11 reports the predicted versus observed time averaged production/consumption rates. Wood

consumption and char production rates are very well predicted by the model. Gas production rate is underestimated by the model in all cases, while tar production rate is overestimated. Nevertheless, the evolution of these rates with initial moisture content is well captured. Two factors may explain these discrepancies. First, the biomass degradation model may excessively favour tar production over gas production. Second, let us remind that the gas and tar production reported in the experimental work are measured approximately 10 cm downstream of the wood sample surface. Tar may therefore undergo thermal cracking and steam reforming outside of the sample, therefore increasing gas production. These extra-particle chemical reactions are not taken into account in the model, hindering the possibility of a direct comparison between experimental observations and numerical predictions.

The model underestimates the water production rate in all cases, while its evolution with samples initial moisture content is well captured. The explanation of this discrepancy is challenging. Indeed, numerous factors could contribute to a misprediction of the amount of water leaving the sample, e.g. hydrodynamic properties, pyrolysis water yield, ... Identifying the relevant one might be out of reach without experimental observations of the water distribution inside of the sample.

Because it mediates the transformation of wood into char, intermediate solid field can be used as a marker of pyrolysis progress throughout the sample. The intermediate solid field exhibits a front shape (Fig. 12). It is therefore used as a flag for pyrolysis front: its position and thickness can be compared with the experimental observations. Table 7 reports the model predictions and the experimental values for the surface temperature, the crater depth and the pyrolysis front thickness. The predicted values for the surface temperature and the pyrolysis front thickness are close to the experimental ones. Regarding the char crater depth, discrepancies of 15 % exist. Yet, the trends are well captured for wide variations of initial moisture content.

6.2. General behaviour

Given the good agreement between the numerical model predictions and the experimental observations, it is thought to be possible to further analyse biomass behaviour under high solar heat flux using the model predictions.

As a general comment, the degradation of a thermally thick sample of biomass under high solar heat flux induces drying, pyrolysis and gasification fronts inside of the sample as detailed below. This general behaviour is in good agreement with the dimensionless numbers predictions. The main part (about 90 %) of the produced gases are forced toward the top boundary and therefore go through a high temperature char layer before escaping from the medium. This configuration is very likely to lead to physical couplings between the phenomena at stake during biomass degradation under high solar heat flux.

6.2.1. Drying. During a run, a drying front can be observed for the three initial moisture contents. The water density field

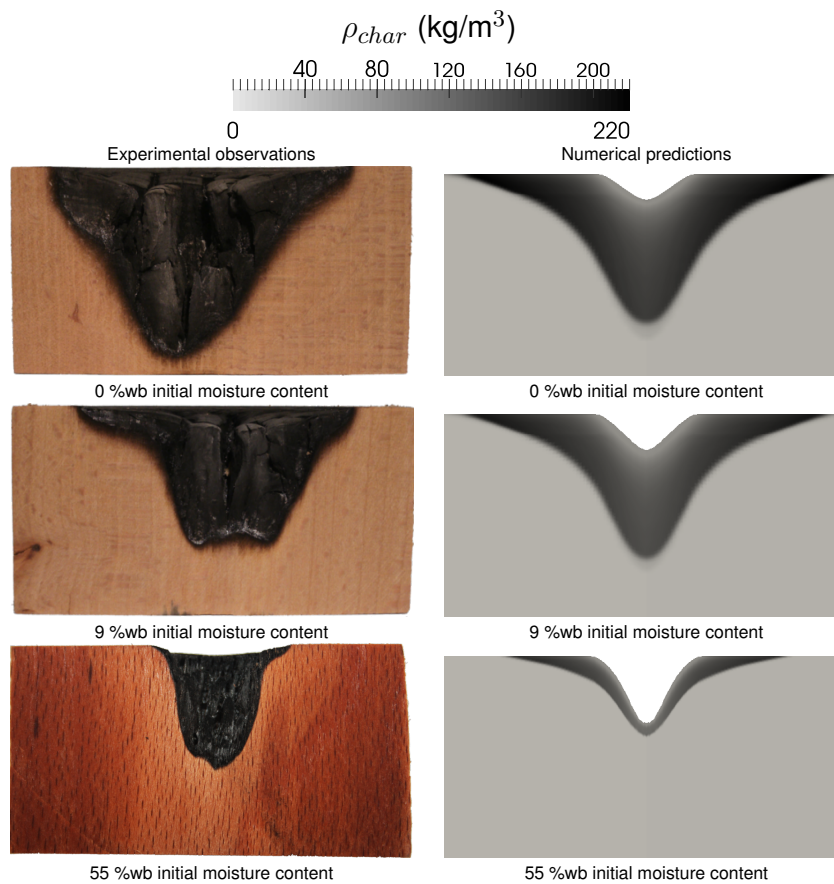


Fig. 10. Experimental and numerical crater cut views. Colormap: char density

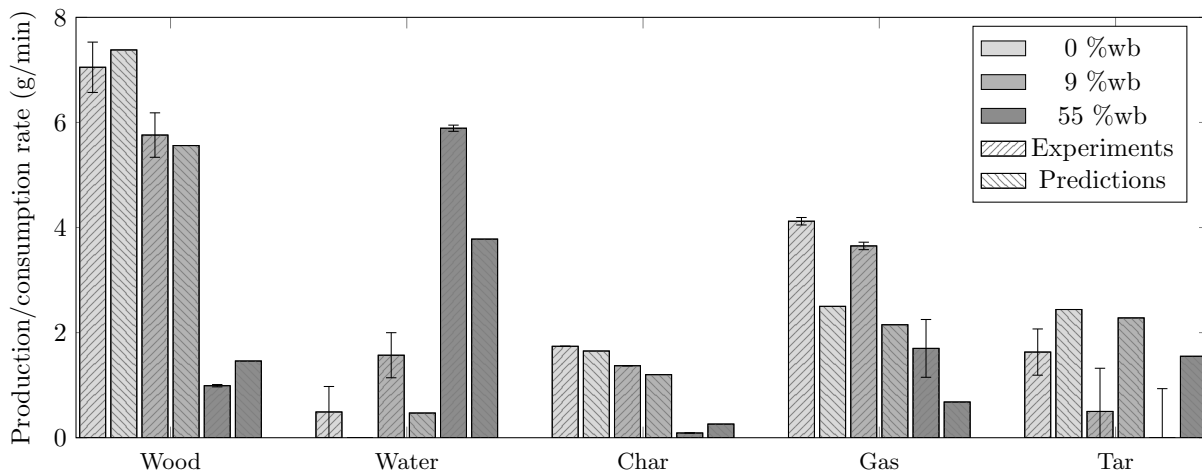


Fig. 11. Experimental and numerical time averaged production/consumption rates for the bout de bout configurations

Time averaged rates (g/min)	0 %wb		9 %wb		55 %wb	
	Exp.	Num.	Exp.	Num.	Exp.	Num.
Wood	7.05 ± 0.48	7.38	5.76 ± 0.42	5.56	0.99 ± 0.02	1.46
Water	0.49 ± 0.49	0.00	1.57 ± 0.43	0.47	5.89 ± 0.06	3.78
Char	1.74 ± 0.002	1.65	1.37 ± 0.002	1.20	0.09 ± 0.002	0.26
Gas	4.12 ± 0.07	2.50	3.65 ± 0.07	2.15	1.70 ± 0.55	0.68
Tar	1.63 ± 0.88	2.28	0.50 ± 0.82	1.55	0 ± 0.93	0.44

Table 6. Observed and predicted time averaged production/consumption rates

exhibits the same shape in all cases. The field can be divided into three zones (Fig. 13 and Fig. 14):

- a dry zone (in light gray in Fig. 13, A in Fig. 14), where the temperature is far above 100°C through

	0 %wb		9 %wb		55 %wb	
	Exp.	Num.	Exp.	Num.	Exp.	Num.
Surface temperature (°C)	1594 ± 123	1515	1530 ± 120	1526	1317 ± 98	1337
Crater depth (cm)	4.5	3.9	3.2	3.7	2.4	2.2
Pyrolysis front thickness (mm)	4	4	3	4	0.5	0.5

Table 7. Observed and predicted surface temperature, crater depth and pyrolysis front final thickness

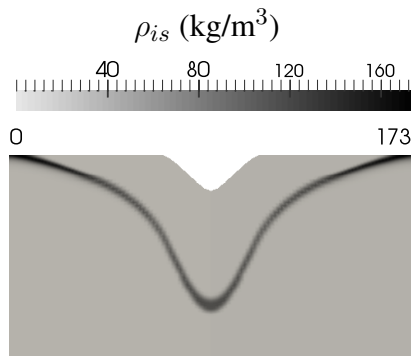


Fig. 12. Intermediate solid density field after 5 minutes, for the reference case (9 %wb, end grain). Colormap: intermediate solid density

which the major part of the steam escapes the sample

- a condensation zone (in black in Fig. 13, C in Fig. 14), in which part of the steam is forced by the pressure gradient created at the drying front (B in Fig. 14). In this zone, steam condenses. Condensation being exothermic, steam condenses until the temperature reaches a value close to 100 °C and moisture content raises to an equilibrium value of 84 kg/m³
- an unmodified zone (in dark gray in Fig. 13, D in Fig. 14), where the moisture is equal to the initial moisture content, because no steam has condensed in this zone

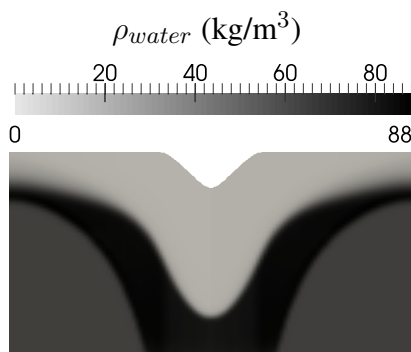


Fig. 13. Water density field after 5 minutes, for the reference case (9 %wb, end grain). Colormap: water density

For 0 %wb initial moisture content samples, water originates from wood pyrolysis only. Indeed, pyrolysis produces steam that is forced, for a part, toward cold regions of the sample where it condenses. For 9 and 55 %wb initial moisture content samples, water is both initially present in the medium and produced by pyrolysis. Nevertheless, one should keep in mind that, even if it is credible, this described be-

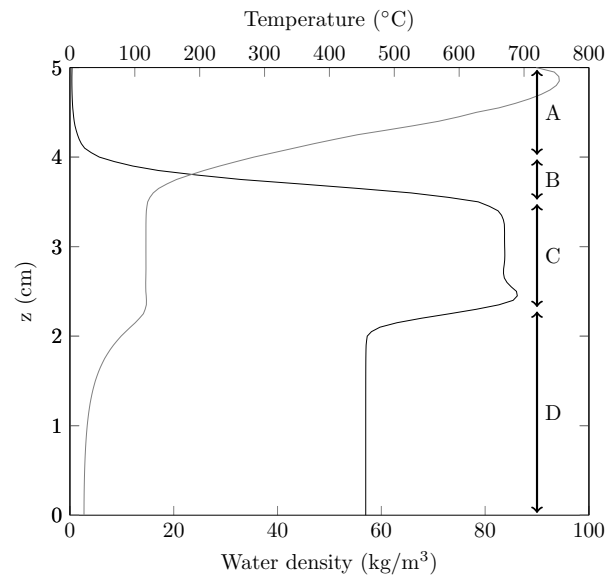


Fig. 14. Water density and temperature along the vertical axis at $r = 2.5$ cm after 5 minutes, for the reference case (9 %wb, end grain). Zones: A: dry zone, B: drying front, C: condensation zone, D: unmodified zone. Black line: water density, gray line: temperature

haviour cannot be validated by direct experimental observation.

6.2.2. Tar production. During a run, the degrading sample releases tar. If temperature is high enough, tar undergo thermal cracking, turning them into gas and refractory tar. The model reports that both tar and refractory tar are produced during a run. The cohabitation of tar and refractory tar could result from:

- partial thermal cracking, because residence time and temperature would not be sufficient to fully crack the tar before they escape the sample
- the coexistence of a low temperature tar producing zone and a high temperature zone cracking tar into refractory tar

Figure 15 reports tar and refractory tar mass fractions in the gas phase, as well as temperature, along the top boundary of the sample after 2 minutes and 30 seconds of exposure for the reference case (9 %wb, end grain). The surface of the sample can be divided into two zones: an inner zone where only refractory tar are emitted and an outer zone from which uncracked tar are released. The model predicts that uncracked tar escape the sample by the low temperature zone at the periphery of the sample, while tar crossing the center of the sample undergo thermal cracking and escape the medium as refractory tar and gas.

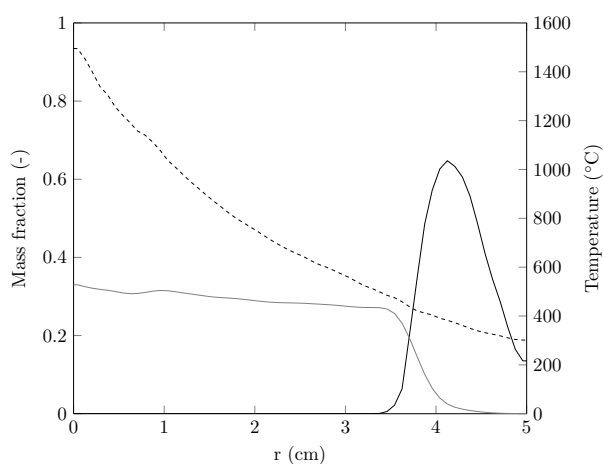


Fig. 15. Temperature, tar and refractory tar mass fractions along the top boundary after 2 minutes and 30 seconds, for the reference case (9 %wb, end grain). Black line: tar, gray line: refractory tar, dashed line: temperature

Time dependent gas productions, experimentally observed and numerically predicted, are reported in Figure 16. As stated before, the model underpredicts sample gas production. Furthermore, the model does not capture the trend of the experimental curve. Indeed, the experimentally reported gas production increases with time while the numerically predicted one flattens. The difference between the two trends can be used to derive indirect insights on tar history. A first explanation for the experimentally reported increase in sample gas production is an acceleration of pyrolysis. Yet, the model which properly predicts solid fields evolution negates such a possibility. This rise may therefore come from an increase of the tar thermal cracking and/or steam reforming. This increase is made possible by the deepening of the crater which induces a higher tar residence time in a high temperature medium. Yet, the model, which only accounts for intraparticle tar thermal cracking, does not predict this increase. Altogether, this leads to think that extra particular tar cracking and tar steam reforming play a major role in the evolution of the gaseous products distribution. External CFD study would thus be required in order to improve gaseous products distribution prediction.

6.2.3. Char steam gasification. The numerical model confirms that water is forced out of the sample through the high temperature char layer. This configuration could allow char steam gasification to take place inside of the char crater. Two different mechanisms could explain the computational domain deformation: very low char production, i.e. the produced amount of char would not be sufficient to overpass the deformation criterion ($\zeta > 0.975$) or steam gasification of the char produced by pyrolysis. In order to differentiate the importance of the two phenomena, gasification was deactivated for a set of simulations. In this condition, no deformation of the computational domain could be observed. It can therefore be concluded that the amount of char produced by pyrolysis is sufficient to prevent the porosity to exceed 0.975.

Figure 17 reports the char steam gasification reaction rate for both 9 and 55 %wb initial moisture content cases after 2

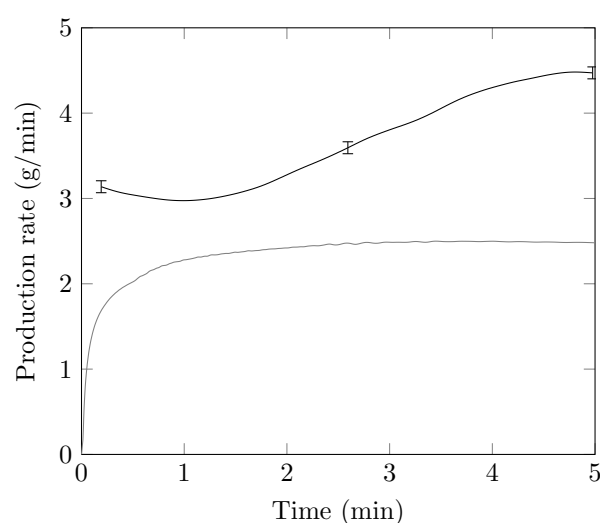


Fig. 16. Experimental and numerical time dependent gas productions, for the reference case (9 %wb, end grain). Black line: experimental result, gray line: numerical prediction

minutes and 30 seconds of exposure. Char steam gasification exclusively consumes char very close to the upper boundary, where temperature is high enough. Gasification is therefore the main phenomenon behind medium ablation.

Char steam gasification is much more intense for high initial moisture content samples, with a maximum rate of 8.5 kg/m³/s, while it peaks at 2.5 kg/m³/s for 9 %wb initial moisture content samples. Given char steam gasification endothermicity, this difference of intensity explains the lower top surface temperature both experimentally observed and numerically predicted for high initial moisture content samples as reported in Table 7.

7. Conclusion

This article presents a new numerical model describing biomass solar pyro-gasification. This model is based on three classical balance equations, i.e. mass, momentum and energy. These equations are coupled with liquid-vapour drying model and pseudo species biomass degradation model. The model development has shown that these equations are not enough to accurately predict biomass behaviour under high solar heat flux. Indeed, contrary to the experimentally observed behaviour, the model predict the appearance of a char layer acting as radiative shield on the sample exposed surface.

In order to properly capture the degradation of biomass when exposed to high radiative heat flux, it was shown to be mandatory to take into account radiation penetration into the medium. Furthermore, for wet samples, medium deformation consecutively to char steam gasification must also be implemented. Thanks to these two strategies, model predictions are in good agreement with experimental observations.

Based on the model predicted behaviour, further understanding of biomass behaviour under high solar heat flux was derived. Drying, pyrolysis and gasification fronts are present at the same time inside of the sample. The coexistence of these three thermochemical fronts leads to physical

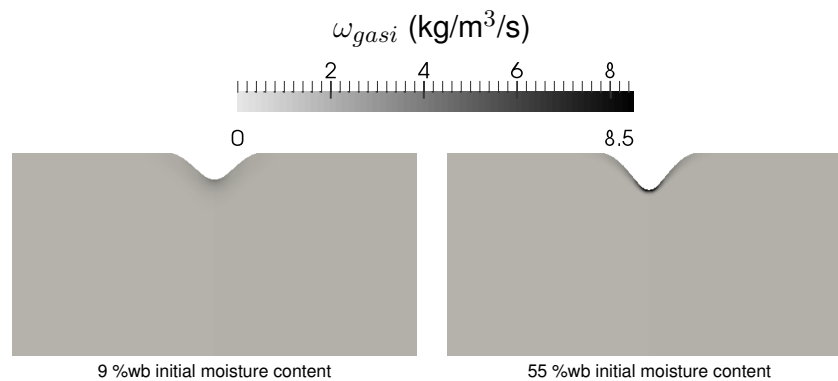


Fig. 17. Gasification reaction rate fields for 9 and 55 %wb initial moisture content cases, after 2 minutes and 30 seconds. Colormap: gasification reaction rate

couplings. The major coupling being char gasification by the steam produced from drying of the sample. The model confirms that it is the main phenomenon behind medium ablation.

Finally, the numerical tools developed in this work can be applied to a wider range of problem than biomass solar pyro-gasification modelling. Radiation penetration strategy can be used to properly describe heat radiative heat penetrating a fractured surface. While the moving mesh strategy can be used to take into account sample shrinkage in virtually any single particle pyrolysis model

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Latin symbols		
A	frequency factor	1/s
a	pyrolysis water production factor	-
Bi	Biot number	-
b	pyrolysis char production correction factor	-
c_p	specific heat capacity	J/kg/K
D	diffusivity	m ² /s
d	diameter	m
Da_{III}	Damköhler III number	-
E_a	activation energy	J/mol
g	gravity acceleration	m/s ²
h	convective heat transfer coefficient	W/m ² /K
k_B	Boltzmann constant	J/K
k	reaction rate coefficient	1/s
L	characteristic length	m
M	molar mass	g/mol
P	power	W
Pe	Péclet number	-
p	pressure	Pa
Q	volume heat source	W/m ³
q	relative permeability	-
r	radius	m
\mathfrak{R}	ideal gas constant	J/mol/K
Re	Reynolds number	-
S	pore liquid water saturation	-
T	temperature	K
t	time	s
u	velocity	m/s
Y	mass fraction	-
z	height	m

Greek symbols		
α	absorptivity	-
Δh	reaction heat	J/kg
δ	difference symbol	-
ϵ	emissivity	-
ζ	porosity	-
κ	permeability	m ²
λ	thermal conductivity	W/m/K
μ	dynamic viscosity	Pa.s
ν	stoichiometric coefficient	-
ξ	radiation penetration coefficient	-
ρ	density	kg/m ³
σ	Stefan-Boltzmann constant	W/m ² /K ⁴
ϕ	incident heat flux	W/m ²
Ψ	radiative heat loss function	W/m ²
ω	reaction rate	kg/m ³ /s

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Subscripts	
<i>benzene</i>	benzene
<i>bulk</i>	bulk
<i>bw</i>	bound water
<i>cap</i>	capillary
<i>char</i>	char
<i>eff</i>	effective
<i>fs</i>	focal spot
<i>g</i>	gas phase
<i>gasi</i>	gasification
<i>I</i>	gaseous species index
<i>ini</i>	initial
<i>is</i>	intermediate solid
<i>J</i>	solid species index
<i>K</i>	reaction index
<i>long</i>	longitudinal
<i>lw</i>	liquid water
<i>pen</i>	penetration
<i>pore</i>	pore
<i>pyro</i>	pyrolysis
<i>s</i>	solid phase
<i>sat</i>	saturation
<i>sp</i>	sample
<i>steam</i>	steam
<i>sur</i>	surrounding
<i>water</i>	water
<i>wood</i>	wood

Other symbols	
.	scalar product
\mathbf{A}	vector and matrix notation
\mathbf{n}	normal vector
∇	nabla operator
\prod	product
\sum	sum
$\ \! \ $	norm

Table 8. Nomenclature

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